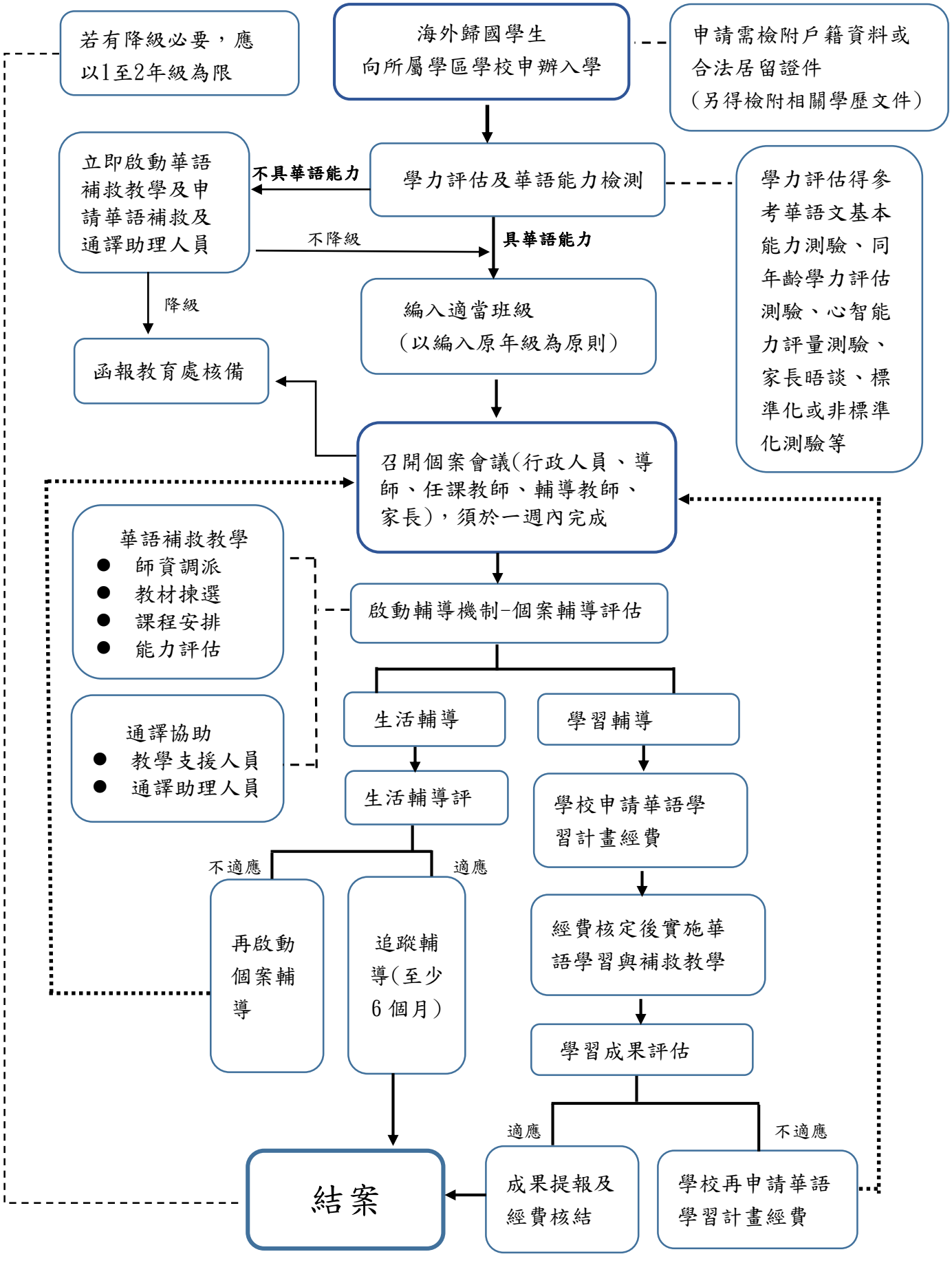苗栗縣新住民子女跨國銜轉學習支持系統與服務標準作業流程